



Certificate number: 74744/A2 BV

File number: .
Product code: 2204l

This certificate is not valid when presented without the full attached schedule composed of 7 sections

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TYPE APPROVAL CERTIFICATE

This certificate is issued to

Jouka Oy

Ylojarvi - FINLAND

for the type of product

BALL VALVES

Ball valves for GVU unit in marine applications

Requirements:

Bureau Veritas Rules for the Classification of Steel Ships IGF Code / NR529

This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.

This certificate will expire on: 05 Jun 2029

For Bureau Veritas Marine & Offshore, At BV TURKU (ABO), on 11 Sep 2025, Miika KOKKO

This certificate was created electronically and is valid without signature



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

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THE SCHEDULE OF APPROVAL

1. PRODUCT DESCRIPTION

Ball Valves designed for GVU (gas valve unit) in marine applications.

1.1 - Ratings

Size range	DN 10 to DN 100	
Design Standard	EN 1983 / EN 12516-2/ <mark>1/3</mark> /	
	EN 13445	
Class range	PN10, PN16, PN25	
Temperature range (°C)	+0/+80	
End connections	Flanged, threaded	

Model	DN in / DN out (mm)	PN (bar)	Temperature range (°C)	End connection
H010/015HVR-T11-PP	10 / 15	25	+0 to +80	Threaded
H025/025HVD1-T11-PP	25 / 25	25	+0 to +80	Flanged
KG050/040HVD1 -T11-PP-c-EE	50 / 40	10	+0 to +80	Flanged
KG080/080HVD1-T17-PP-C-EE	80 / 80	10	+0 to +80	Flanged
KG080/080HVD1-T17-PP-C-EE	80 / 80	16	+0 to +80	Flanged
KG100/100HVD1-T22-PP-C-EFE	100 / 100	10	+0 to +80	Flanged
KG100/100HVDIMD-T22-PP-C-EFE	100 / 100	10	+0 to +80	Flanged
KG100/100HVD1-T22-PP-C-EFE	100 / 100	16	+0 to +80	Flanged
KG100/100HVDIMD-T22-PP-C-EFE	100 / 100	16	+0 to +80	Flanged
KG100/100HVD2-T22-PP-C-EFE	100 / 100	25	+0 to +80	Flanged
KG100/100HVD2MD-T22-PP-C- EFE	100 / 100	25	+0 to +80	Flanged
K050/050HVD1E-T11-PP-C-V	50 / 50	10	+0 to +80	Flanged
K050/050HVD1E-T11-PP-C-VA-E	50 / 50	10	+0 to +80	Flanged
K050/050HVD1E-T11-PP-C-VA	50 / 50	16	+0 to +80	Flanged
K080/080HVD1E-T17-PP-C-V	80 / 80	10	+0 to +80	Flanged
K080/080HVD1E-T17-PP-C-VA-E	80 / 80	10	+0 to +80	Flanged
K080/080HVD1E-T17-VA	80 / 80	16	+0 to +80	Flanged
K100/100HVD1E-T22-PP-C-V GVU	100 / 100	10	+0 to +80	Flanged
K100/100HVD1E-T22-PP-C-VA	100 / 100	16	+0 to +80	Flanged
K100/100HVD1E-T22-PP-C-VA	100 / 100	10	+0 to +80	Flanged
K100/100HVD2E-T22-PP-C-VA	100 / 100	25	+0 to +80	Flanged
K100/100HVD2E-T22-PP-C-V	100 / 100	25	+0 to +80	Flanged

1.2 - Materials

Part	Material		
Body	P355N, P265GH, P355GH, P235, 1.4404, EN 1.4409		
Shaft	EN 1.4404		
Seat	PTFE+C		
Ball / Disc	EN 1.4404, CF8M, CF3M, EN 1.4409		
O-ring	Viton		

When other choices of materials are used per manufacturer's recommendations, the BV agreement is to be obtained.

2. DOCUMENTS AND DRAWINGS

Drawing number	Description	Revision	Date
ATA25667	H010/015HVR-T11-PP	Rev.0	12/12/2022
ATA25416	H025/025HVD1-T11-PP	Rev.0	12/12/2022
ATA30172	KG050/040HVD1 -T11-PP-c-EE	Rev.0	14/04/2022
ATA30176	KG080/080HVD1-T17-PP-C-EE	Rev.0	30/05/2023
ATA30443	KG080/080HVD1-T17-PP-C-EE	Rev.0	30/05/2023
ATA30187	KG100/100HVD1-T22-PP-C-EFE, DN100	Rev.0	21/06/2021
ATA30188	KG100/100HVDIMD-T22-PP-C-EFE, DN100	Rev.0	21/06/2021
ATA30503	KG100/100HVD1-T22-PP-C-EFE, DN100	Rev.0	26/10/2023
ATA30502	KG100/100HVDIMD-T22-PP-C-EFE, DN100	Rev.0	21/06/2021
ATA30192	KG100/100HVD2-T22-PP-C-EFE, DN100	Rev.0	20/03/2023
ATA30198	KG100/100HVD2MD-T22-PP-C- EFE, DN100	Rev.0	20/03/2023
ATA21780	K050/050HVD1E-T11-PP-C-V	Rev.0	27/06/2023
ATA28451	K050/050HVD1E-T11-PP-C-VA-E	Rev.0	27/06/2023
ATA28482	K050/050HVD1E-T11-PP-C-VA	Rev.0	20/01/2022
ATA21782	K080/080HVD1E-T17-PP-C-V	Rev.0	21/06/2023
ATA28483	K080/080HVD1E-T17-PP-C-VA-E	Rev.0	20/01/2022
ATA28453	K080/080HVD1E-T17-VA	Rev.0	26/10/2023
ATA21784	K100/100HVD1E-T22-PP-C-V GVU	Rev.0	22/06/2023
ATA28455	K100/100HVD1E-T22-PP-C-VA	Rev.0	19/01/2023
ATA28485	K100/100HVD1E-T22-PP-C-VA	Rev.0	19/01/2023
ATA28484	K100/100HVD2E-T22-PP-C-VA	Rev.0	06/08/2022
ATA22397	K100/100HVD2E-T22-PP-C-V	Rev.0	10/11/2023
N0040405	K032/032HVD1-T11-PP-C-AC	REV A	28/10/2025
N0041851	K015/015HVD2-T11-PP-C-AC	REV A	4/11/2025
ATA25231	KG050/040HVD1-T11-PP-C-E	REV A	16/09/2025
ATA25173	KG080/080HVD1-T17-PP-C-E	REV A	9/18/2025

- Manual of installation, use and maintenance N° K/R/HG100 Rev.A1 dated 08/01/2025.
- Manual of installation, use and maintenance N° K/R/HG080 Rev.A1 dated 08/01/2025.
- Manual of installation, use and maintenance N° K/R/HG050 Rev.A1 dated 08/01/2025.
- Mounting, operating and maintenance instructions dated 29/10/2021.
- Material datasheet for PTFE+C dated 19/01/2024
- Material datasheet Rubber compound | FKM 75 Compound 51414 N°M01010000001-en dated 14/08/2015

No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.

3. TEST REPORTS

- 3.1 Not required.
- 3.2 Fire resistance test not performed.

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4. APPLICATION / LIMITATION

- 4.1 May be used for the following services on board:
- Fuel gas and natural gas, N2.
- 4.2 The valves may be installed in Class I or Class II systems according to the relevant requirements stated in NR 467, Pt C, Ch 1, Sec 10 and corresponding requirements of NR 529 and IGF Code.
- 4.3 The valve body, disc/ball and seat should be suitable for the intended service. In particular the nature of materials, joints included, is to be selected according to the fluid to be conveyed and the temperature.
- 4.4 The approval does not include any operating gear for remote control of the valves.
- 4.5 The valves are to be installed according to the manufacturer's instructions and Bureau Veritas requirements.
- 4.6 Installation on board ships where a fire safe design is required remains to be approved on a case by case basis.
- 4.7 The use of stainless steel is restricted according to NR 467, Pt C, Ch 1, Sec 10, Table 5 and corresponding requirements of NR 529.
- 4.8 Threaded ends are not acceptable on lines with external diameter above 25 mm and shall only be used for accessory lines and instrumentation lines according to NR 467, Pt C, Ch 1, Sec 10, Table 15 and corresponding requirements of NR 529.

5. PRODUCTION SURVEY REQUIREMENTS

- 5.1 The products are to be supplied by **Jouka Oy** in compliance with the type and the requirements described in this certificate.
- 5.2 This type of product is within the category IBV of Bureau Veritas Rule Note NR 320.
- 5.3 Bureau Veritas product certificate is required.
- 5.4 Bureau Veritas certificate is required for materials of valve housings for Class I (DN \geq 50) or Class II (DN \geq 100). Materials of valve housings for Class I (DN \leq 50) or Class II (DN \leq 100) and for other parts are to be with Work's certificates.
- 5.5 Each valve housing for Class I and Class II is to be hydraulically pressure tested to 1.5 times the design pressure. Valves intended to be fitted on the shipside below the load waterline are to be tested by hydraulic pressure not less than 0.5 MPa
- 5.6 For information, Jouka Oy has declared to Bureau Veritas the following production site:

Jouka Oy: Somerotie, 33470 Ylojarvi, FINLAND

6. MARKING OF PRODUCT

Each valve shall be permanently marked with at least:

- Manufacturer's name or logo
- Type designation
- Maximum working Pressure
- Bureau Veritas' Mark

7. OTHERS

It is **Jouka Oy**'s responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

This certificate supersedes a previous Type Approval Certificate N° 74744/A1 BV issued by the Society.

*** END OF CERTIFICATE ***